



HCR 自動輸送帶安裝手冊
THE INSTRUCTION GUIDE BOOK
FOR HCR AUTOMATIC CONVEYOR



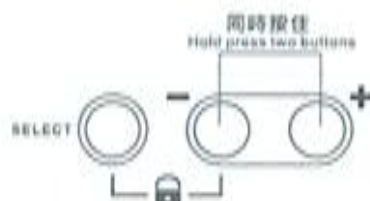
安裝前,請詳細閱讀安裝說明書

PLEASE READ INSTRUCTIONS & ASSOCIATED DRAWINGS BEFORE INSTALLATION

定位校正

ADJUSTMENT POSITION

- 1 關閉電源。
Power off.
- 2 同時按壓減量鍵和增量鍵後開啟電源。
Hold press reduce and plus then power on.

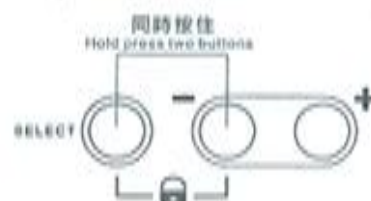


- 3 固定好主軸編碼器並確認無晃動。
Fasten encoder for shaft then confirm not have sway.
- 4 放鬆手輪與聯軸器之間的螺絲。
Loose screw between hand wheel and coupling.
- 5 轉動手輪使縫紉機處於送料起始狀態。
Rotation hand wheel until feeding mechanical in start position.
- 6 縫紉機維持送料起始狀態下,旋轉主軸編碼器直到控制面板顯示0000。
Hold feeding mechanical in start position then rotation encoder, until panel show to "0000".
- 7 鎖緊手輪與聯軸器之間的螺絲。
Lock screw between hand wheel and coupling.

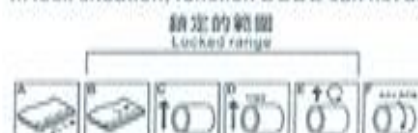
面板功能鎖定

LOCK FOR PANEL FUNCTION

- 1 關閉電源。
Power off.
- 2 同時按壓功能選擇鍵和減量鍵後開啟電源。
Hold press SELECT and reduce then power on.

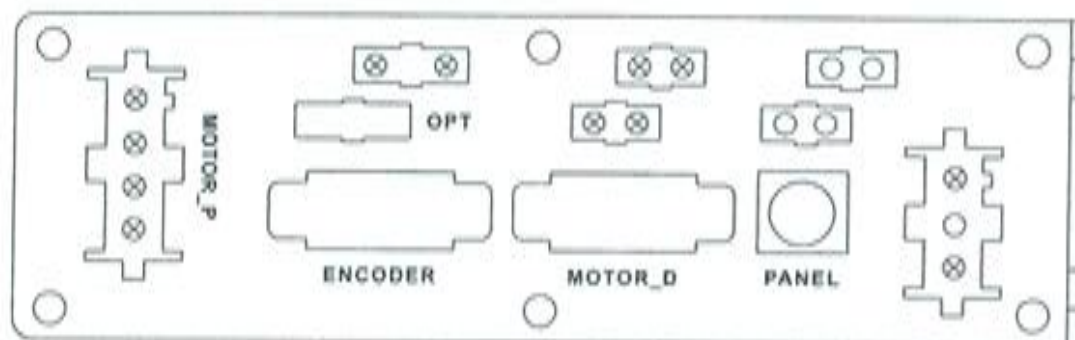


- 3 當控制面板顯示ON,代表功能已鎖定。
When panel show to "ON", function already to locked.
- 4 鎖定時,功能BCDE為不可調整狀態。
In lock situation, function BCDE can not adjustment.



控制箱端口

PORT FOR CONTROL BOX



MOTOR_P	步進馬達電源 Stitch size
MOTOR_D	步進馬達編碼器 Encoder for stepping motor
ENCODER	主軸編碼器 Encoder for machine shaft
PANEL	控制面板 Control panel
SW_3	逆轉信號 Signal for reverse

