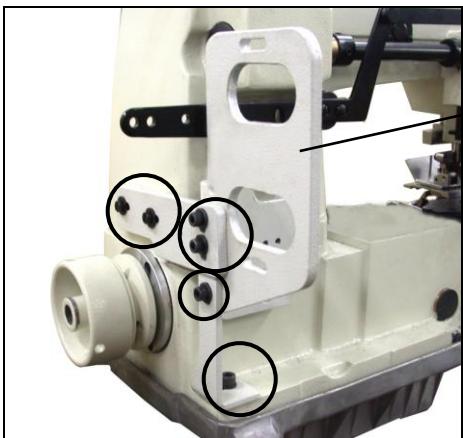


① 在車頭上固定好安裝架(a)

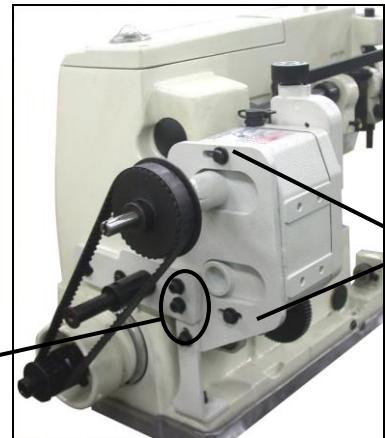
Fixing the base (a) on the sewing machine



(a)

② 安裝變速機於主架上

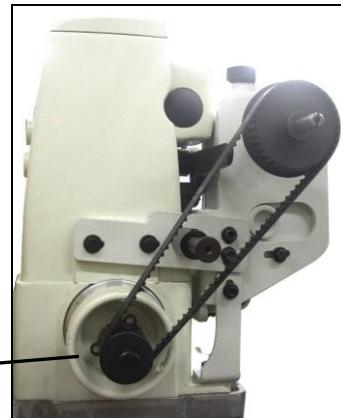
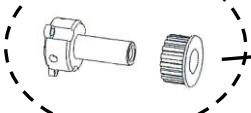
The Transmission installing to the base

調整鬆緊位置
Tighten the screws

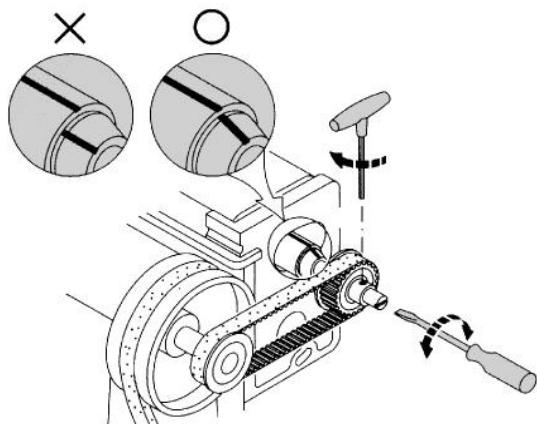
③ 安裝皮帶輪(b)並加上皮帶蓋

Installing the pulleys (b) and the belt covering

(b)



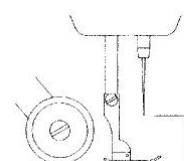
④ 變速機的紅線對齊入立軸紅線後，上緊時規齒輪螺絲

Meet the both red line on transmission input shaft,
tighten the timing gear screw

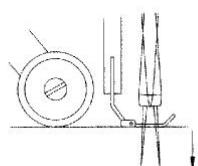
入力軸定位

Adjust input shaft position

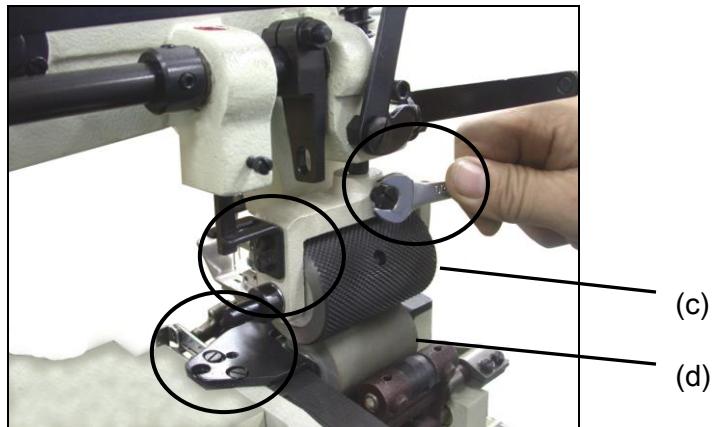
一般針車定位時，
針車提升至最高點
General type, needle
to the toppest position



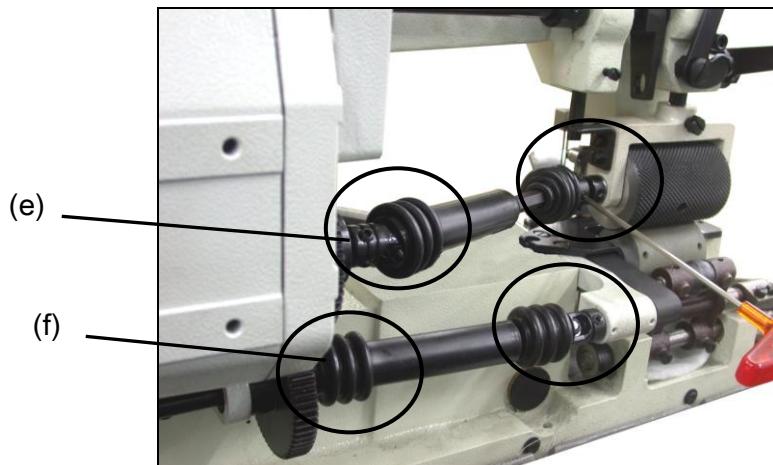
針送針車定位時，
針車下降至最低點
Needle feed type, needle
to the lowest position



④ 固定上、下拖輪架(c) (d)
Fix the pullers (c) (d)



⑤ 固定上、下連接桿(e) (f)
Fix the connecting rods (e) (f)

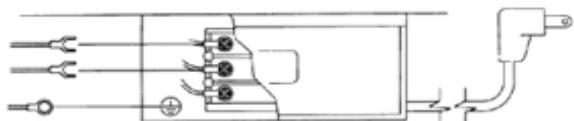


接線圖 WIRING DIAGRAM



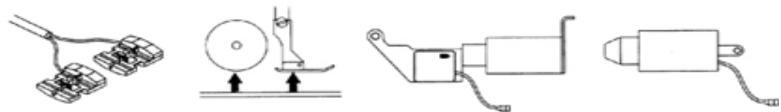
- ① 接電源 To Power supply outlet
 ② 接壓腳自動提升電磁鐵 To solenoid power cords of auto-lifter
 ③ 接DC24~48V自動倒針電磁電源線 To DC24~48v N.P. motor power cords of auto-reverse.
 ④
 ⑤ 接迴針開關 To Reverse stitch switch
 ⑥ 接膝動式開關 To Knee lifter switch
 ⑦ 接腳動式懸掛開關 To Knee lifter suspensin
 ⑧ 接電磁鐵 To Solenoid outlet

1 電源線及地線(電源：AC100V~220VC)
 power cords and earth terminal
 (AC100V~220VC power source)



2 接壓腳自動提升電磁鐵電源線

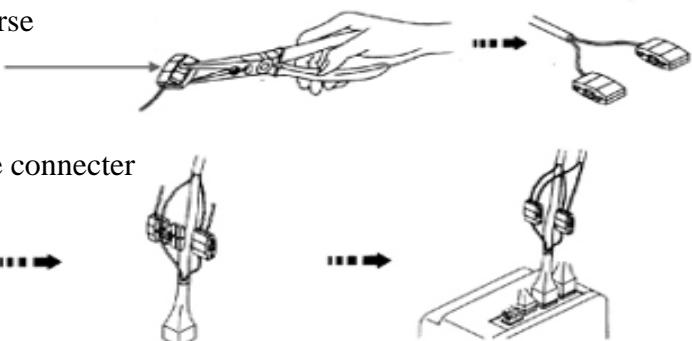
To solenoid power cords of auto-lifer



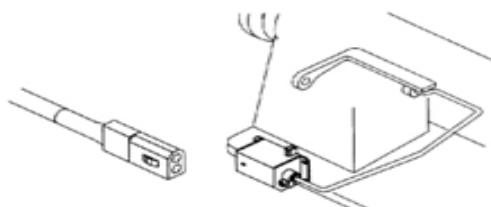
3 接於自動切線針車倒針用電磁電源上(DC24~48V)
 Finding and connecting the power cords of auto-reverse

無自動切線之針車此線無需使用並將蓋子蓋上

For nonautomatic-trimming machine, keep this wire connector



4 回針開關

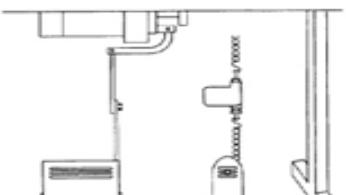


5 膝動開關

Microswitch for knee presser foot lifter



6 懸吊式開關



7 電磁鐵
 Solenoid

